

Rotonics Manufacturing Inc.
Assembly Instructions

200, 300, 450 Gallon Refuse Container (Millennium)

These instructions are valid for all split lid and hatch lid refuse containers.

Tools Required

(2) 9/16" Wrenches
Drill Motor
3/8" Drill Bit

Hardware (Included with Container)

(4) 3/8"-16x 1 1/2" Gr. 5 Hex Head Bolts – zinc plated SAE J-429
(4) 3/8"-16 Hex Nylon nuts – zinc plated SAE J-429
(12) 3/8" Flat Washers – zinc plated SAE J-429
(4) 3/8" x 3" H.P. Plastic Hitch Pins
(4) Hitch Pin Clips

Note: All replacement hardware parts are available at each RMI Refuse Container Manufacturing Facility.

Assembly Instructions

1. Place the rear hatch lid on the container and line up the two notches. (fig. 1)
2. Drill the first hole to the left of the notch, using the predrilled lid hole as a guide. (fig. 2)
3. Insert a bolt with a flat washer from the outside, through the lid and the container.
4. Fasten a washer and a self-locking nylon nut to the bolt on the inside and tighten.
5. Drill the three remaining holes, using the predrilled lid holes as guides.
6. Repeat steps 3 and 4 for the remaining three holes.
7. Tighten all 4 bolts with the 2, 9/16" wrenches.
8. Place the front "2/3" hatch on the rear hatch in the open position, and line up the holes.
9. Insert the 4 hitch pins through the predrilled holes.
10. Insert a washer on the end of the hitch pin. (fig. 3)
11. Slide hitch pin clips **completely** through the predrilled holes on the hitch pin.
12. Check lid for proper opening and closing.

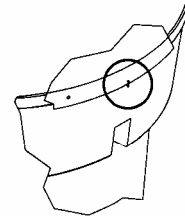


Fig. 1

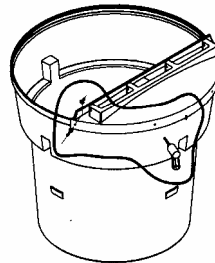


Fig. 2

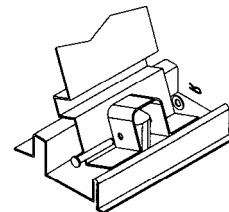


Fig. 3

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